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ROUND

Sunón



It is the agility and stability that we cherish;
It is the craftsmanship and ingenuity that we always hold dear.



A gentleman never casts away his initial heart of craftsmanship while accomplishing his cause.

Carpenters use line marker to craft classic masterpieces; Ingenuity is the ruler of gentleman to perfection. Craftsmanship hidden in every detail of a work of art. It seems to be found in nowhere, but there are traces to follow.

For 186 days of production with 79 processes including thousands of times of manual polishing, from the straight line to the corner, each detail of Round series blossomed with the handicraft beauty that can never be achieved by mechanical production.





**As nature progresses mildly,
a gentleman acts in a modest and refined manner.**

A gentleman shows the tenderness in personality as well as the deliberation in dealing with changing situations. Round series integrates elements of uprightness and roundness, turning hard-edges into modesty and humbleness. Smooth touch obtained from manual polishing sends out elegance given by time.



Master carpenter's ruler is used to meet natural law with natural walnut.

The desktop is 7.8-foot in length, which means good fortune in the business development;
 The desktop is 3.3-foot in width, which means good fortune in the communication and negotiation;
 The arc edge of the desktop is 0.8-feet in width, which means good fortune in job promotion.

You can find natural color matches in Round series. The classical color of the earth reminds you of the charm and freshness of mountains and rivers in cloudy moist, making you feel its elegance and vintage. The low-saturated neutral color is low-key and calm, which allows you to find the inner peace to relax and broaden your vision.

45° Side Vision Presents Uprightness and Roundness.

A masterpiece with excellent aesthetics is expensive not only in materials and techniques, but more in strict size and perfect proportion. Round series follows the golden ratio with Luban ruler used as the rope ink.

25 years of experience represents exquisite craftsmanship. Auspicious numbers are used to bring more good wishes to light your mood in work.





Under the Desk Top, A Whole New Vision.

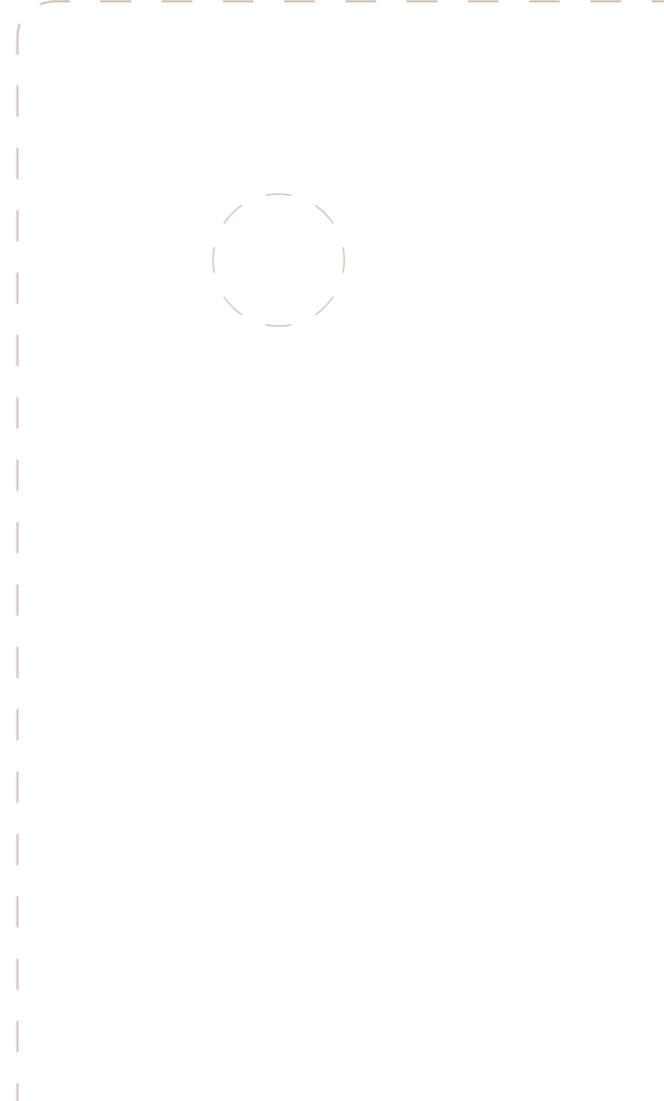
Grafting old crafts with new technology, in addition to flowing lines and staggered structures, both internal and external functional configuration are strengthened.



Hidden routing system with multiple ports for telephones, HDMI, and USB, sufficient for power charging for different devices.



Solid wood removable tray integrates with wireless power charging and storage function, perfect for routine work.



New Findings Inside the Side Cabinet.



The combination of walnut and leather presents elevated taste. Designed with a maximum 135° open angle and equipped with Austrian Blum hinge, easy to take and place objects.



Leather storage drawer with patterned stitching on the surface delivers a stereo sense. The handleless design creates a minimalist visual experience.

**As nature progresses with evolution,
a gentleman absorbs from all and obtain the best.**

Good design speaks in inconspicuous details.
Turn complexity into conciseness, ingenuity is hidden everywhere.
Creation is made according to the original texture of the wood without any complicated carvings.
It exudes the quaint texture after years of precipitation.
Craftsmanship is not only a matter of time, but a concept in terms of attitude, cognition, and value.
Calm down and breathe, hundreds of times of calibration and adjustment ensure no single error exists.
Edges of the Cabinet door have a 45° inward cutting angle, uniformly merged with the cabinet surface.
The large capacity storage space is sufficient for your daily needs.
The ingenious combination of square and circle and the fusion of lines and faces endow the space with prudent and elegant atmosphere.
—It is the near-perfect craftsmanship that gives the product a chance to get the best quality.



Round series uses upholstery techniques uses for interior leather decoration of Aston Matin, low profile and luxurious.



When the night comes with no one's company,
pour a bottle of vintage wine with classic
management books of Kazuo Inamori in
your hand to enjoy the time.
Artifacts tracing back to earlier times
stand on the semi-open filing cabinet,
sending out a strong cultural atmosphere.
Each object give visitors a peek of the
inner world of the owner.

**As nature progresses in all aspects,
a gentleman keeps all blessings in his possess.**

The stage of life is filled with ups and downs, as a director and an actor,
one should interpret each character with heart.
Whether it's a suit, or a jacket, or a t-shirt, you can fit it in the multi-
purpose wardrobe in Round series, switching between different identities.



Graphical representation of Round configuration





A gentleman acts with agility and flexibility, and support from every angle.



Imperturbability is a gift from experiencing life; Unflappable amid changes is the practice of wisdom; Round series office chair is designed with a stereo waistline and 15° tilt angle, providing moderate sitting stiffness and flexible support, as a gentleman's temperament of agility and flexibility.





Gentleman, Aim High and Start from Little.

**As nature progresses irreversibly,
a gentleman makes decisions with determination.**

Chasing the latest track of business changes to keep up.
A gentleman makes his decision and then takes moves.
The combination of leather and wood gives an elegant and atmospheric temperament.
The inward design of the table feet ensures sufficient knee space,
causing no disruption to your negotiation.





Smooth Open and Close of the Wiring Box.

When quaint walnut meets modern microfiber leather, a combination of tradition and modernity ascends. Walnut has hard and fine texture, which ensures a long service life. The wavy curly tree pattern and the wooden knots complement each other, as if the parabola is inked on the rice paper, the texture is interlocking, and the pores are finished. Water-based open paint finishing on the desktop makes wood texture clear and fine.



The wire box is upholstered with microfiber leather with a soft touch, making it easy to flip and rotate. 45°-inward flip cover and base leather board seamlessly connected, endowing visual integration.



a gentleman keeps moving in his direction till the very end of glory and victory.

Desk Feet with Power Aesthetics



The -shaped table feet
which conforms to the principle of mechanics, endowing
Round agility and flexibility.
Unique cloud-grained texture from ancient China means
promotion and good luck;
Edges are polished to erase sharp angle, round and full with
fine upholstery technique, a perfect combination of leather
and wood, and force and beauty.

A gentleman carries on his journey resolutely and
steadfastly with a keen heart for craftsmanship.



A gentleman develops wisdom in hold and elegance in mold.



Round file cabinet adopts a tall waist line design between the top board and cabinet body.
The universal single-shelf height is suitable for business document, tea spot and snacks, and stationeries.
All you can find can be well placed.





**As nature progresses with mutual effect,
a gentleman consider harmony as the
outcome of cooperation.**

With inheritance of the simplicity and elegance of eastern philosophy, We adopts these valued elements into design of Round series. The desktop is round and mellow like a dome, The desk feet is tapered to obtain a concise look without sacrifice of load bearing capability. The cloud element on the desk echoes with that on the conference table. Further matching with the high-back chair in Round series, the desk-table-chair set endow the space with a sense of order.



The desk top is designed with sector segmentations, unsophisticated an elegant. 360° rotatable tray for storing stationery and snacks. Built-in power charging ports ensure negotiations to be held in an orderly manner.



Use your own compasses and rulers to shape squares and circles in the world."

**A gentleman must have a broad mind
to encounter greatness.**

With tenderness in mind to embrace every setback and gift of life.
The mind is tempered with more inner peace after seeing the world.
There was less sharpness and tension, and less frivolousness and angry sighing.
Like the Round series sofa which adopts larchwood over 50 years to shape the backframe:
Never show off its strength, but has the courage to stand up from countless failures;
660mm-wide water-based Nappa leather base give you infinite comfort.
Never demand integration, but have an open mind to accept other voices.



• Single seat



• Double seats



• Three seats

Desk



ES88L/R
W2800*D2000*H760(mm)



ES87L/R
W2400*D2000*H760(mm)



ES86L/R
W2000*D1700*H760(mm)

File cabinet



ES78
W6000*D1850*H760(mm)



ES77
W4800*D1600*H760(mm)



ES77
W3600*D1600*H760(mm)

Product Specifications



ES98L/R
W2910*D400*H1907(mm)



ES97L/R
W2380*D400*H1807(mm)



ES96
W2325*D400*H805(mm)



ES95
W1910*D400*H805(mm)

Negotiation Table



ES70
Φ1500*H760(mm)

Sofa



ST97.3.CN
W2060*D900*H660(mm)



ST97.2.CN
W1600*D900*H660(mm)



ST97.1.CN
W980*D900*H660(mm)

Chair



CTY81SC/SR
W662*D709*H1170(mm)



CTY80SC/SR
W662*D709*H1170(mm)



CTY60SC/SR
W662*D709*H1170(mm)



CTY70GC/GR
W662*D709*H1140(mm)



CTY71MC/MR
W662*D709*H1130(mm)

Product Material (ES whole series products)

Main Color



W-24B

Auxiliary Color



Coffee brown
microfiber leather



Light calme
microfiber leather



E-09



W-29B



Meteor grey
microfiber leather



Coffee brown
microfiber leather



Meteor grey
microfiber leather

Product Material (Fixed sets of sofas in ST series)

Main Body



TP-NP14H



TP-NP11H



TP-NP21H



TP-NP22H



TP-PV15H



TP-PV11H



TP-PV20H



TP-PV22H

Auxiliary part



TP-PV15H



TP-PV11H



TP-PV20H



TP-PV22H

Product Material (CTY chair series)



TP-NP11H



TP-NP14H



TP-NP21H



TP-NP22H



ZP-9817



TP-GV11H



TP-GV14H



TP-GV21H



TP-GV22H

Given that products may be updated constantly, no further notice will be given in regard of changes in specification, and the real product shall be considered as final.